



OUR MILESTONES IN ENVIRONMENTAL PROTECTION – WE UNDERSTOOD AT AN EARLY STAGE AND HAVE ALWAYS IMPROVED

- **1975**
 - Launch of environmentally-friendly powder coatings for priming wheels
➔ Led to improved wheel quality plus solvent reduction
- **1992**
 - Introduction of first environmental guideline/policy in the RONAL GROUP
 - Decision: launch of an environment management system in all sites
- **1994**
 - First certification of the Landau plant (DE) under ISO 14001
- **2000**
 - Equipping paint facility in Jelcz (PL) to handle environmentally-friendly powder coatings and water-based coatings
- **2006**
 - First paint facility in Pardubice (CZ) with chromium-free pre-treatment
- **2007/2008**
 - New paint facility at the Landau site (DE) with highly energy-efficient 'enercoat' concept
- **2008**
 - New office building in Härkingen (CH) to Minergie standard 'P'
- **2012**
 - New administration building for RONAL GmbH Forst (DE) with the use of geothermal energy for heating and cooling
- **2013**
 - The RONAL GROUP makes its first report in the CDP (Carbon Disclosure Project).
- **2015/2016**
 - New building for the San Luis Potosí plant (MX) with thermal power station for heat, cold, and power generation
 - Construction of new RONLOG logistics center in Germany
- **2016**
 - PLANBLUE is born.
 - The sites in Germany draw 100% of their electricity from renewable sources (with proof of origin).
 - RONAL R60-blue wheel is presented at the REIFEN trade fair in Essen for the first time. The wheel was developed, produced, and marketed subject to sustainability principles.
- **2017**
 - The sites in Switzerland, Italy, and Spain are supplied with 100% of their electricity from renewable sources (with proof of origin).
- **2018**
 - Installation of photovoltaics equipment on the Härkingen (CH) office building
 - Joined the Aluminum Stewardship Initiative (ASI) as a downstream support member
 - The RONAL GROUP achieves a CDP B rating.
- **2019**
 - All diesel-driven forklifts to be replaced by electric forklifts by the end of the year
 - Groundbreaking ceremony for the new tool hall at Härkingen (CH) and planned photovoltaics equipment